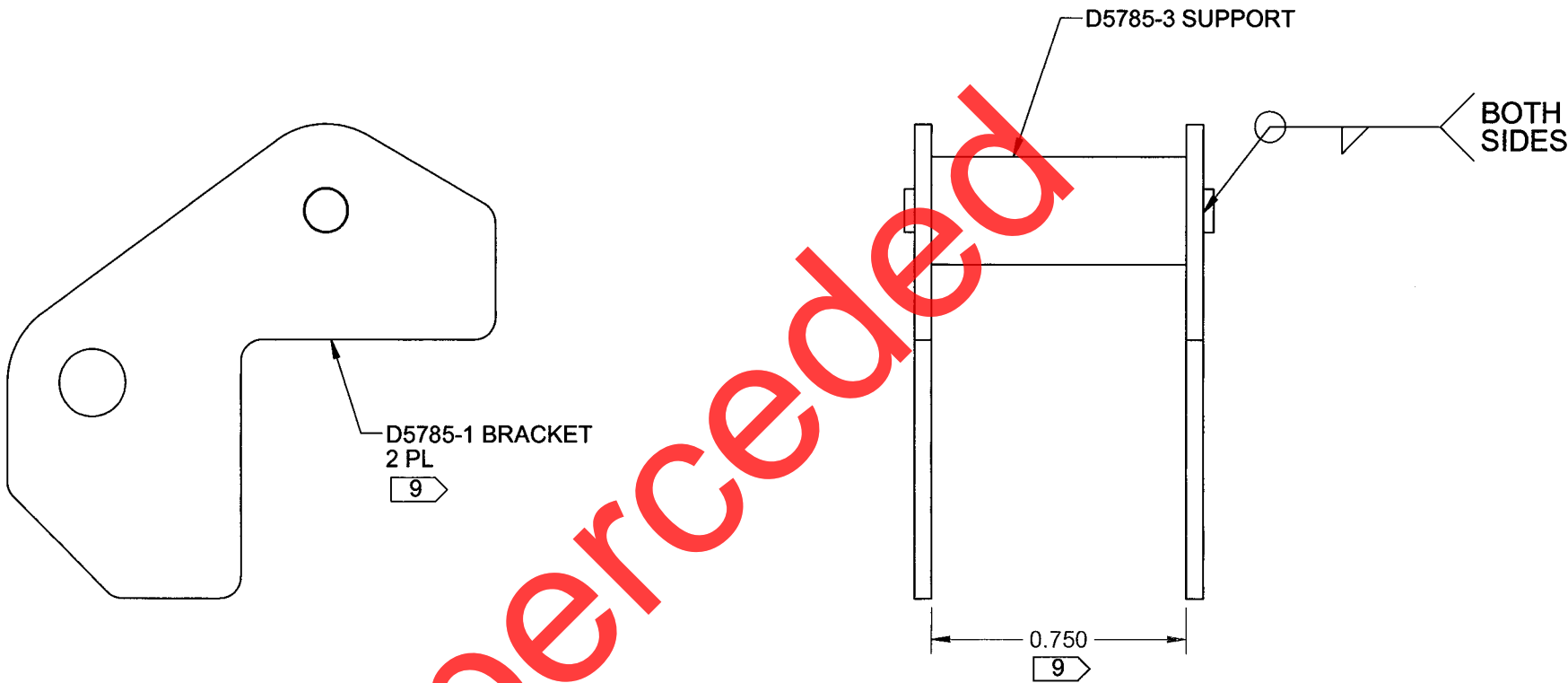


QTY -041	P/N	DESCRIPTION
X	D5785-041	HANDLE BRACKET
2	D5785-1	BRACKET
1	D5785-3	SUPPORT



D5785-041 HANDLE BRACKET
(DERIVED FROM AERO DESIGN P/N 84263-02)

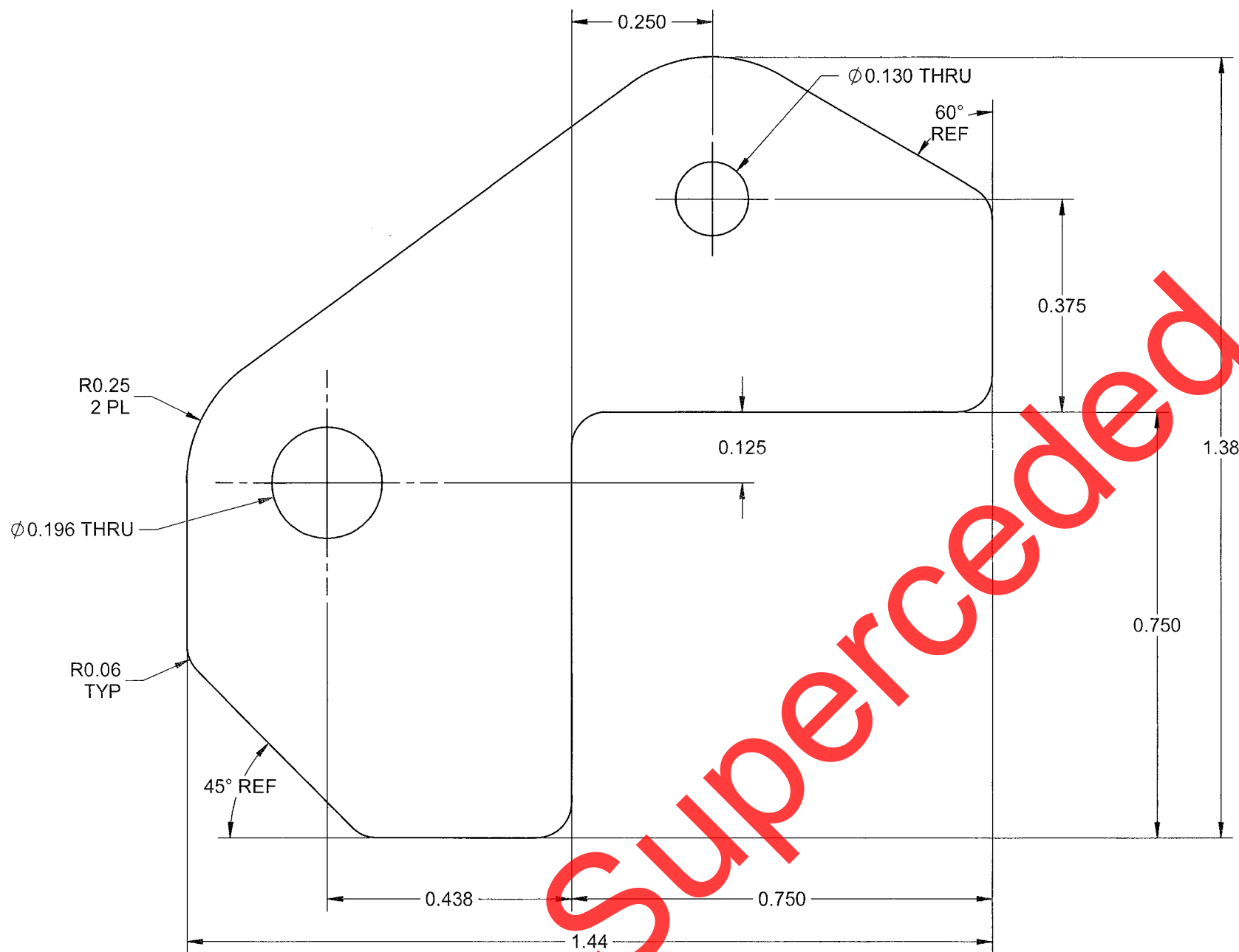
- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY PER DART QSI 044
 - 7) WEIGHT: 0.05 lbs
 - 8) WELD PER DART QSI 004
 - 9) USE JIG DT10636 TO POSITION D5785-1 BRACKETS

RELEASED

2020 FEB 18
ECN 2020-54

APPROVED

A	NEW ISSUE	ZF	20.01.09
REV.	DESCRIPTION	BY	DATE
DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ZF		
CHECKED	KPT	DRAWING NO.	REV. A
MFG. APPR.	DD	D5785	SHEET 1 OF 3
APPROVED	NO	TITLE	SCALE
DE APPR.	CP	HANDLE BRACKET	NTS
DATE	20.01.09	COPYRIGHT © 2020 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



D5785-1 BRACKET
(DERIVED FROM AERO DESIGN P/N 36273-01)

NOTES:

- 1) MATERIAL: 304/316 STAINLESS STEEL SHEET ANNEALED, #18 GA (0.050 THICK)
PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240
REF DART SPEC M304S18GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.01 lbs
- 8) ALL NON-DIMENSIONED FEATURES WITHIN 0.030 OF "D5785-1-REVA.DXF"

RELEASED

2020 FEB 18 *NP*

APPROVED

DESIGN ZF
DRAWN ZF
CHECKED KPT
MFG. APPR. DD
APPROVED NO
DE APPR. CP
DATE 20.01.09

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA
DRAWING NO. **D5785**
TITLE **HANDLE BRACKET**
REV. A
SHEET 2 OF 3
SCALE NTS
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D

C

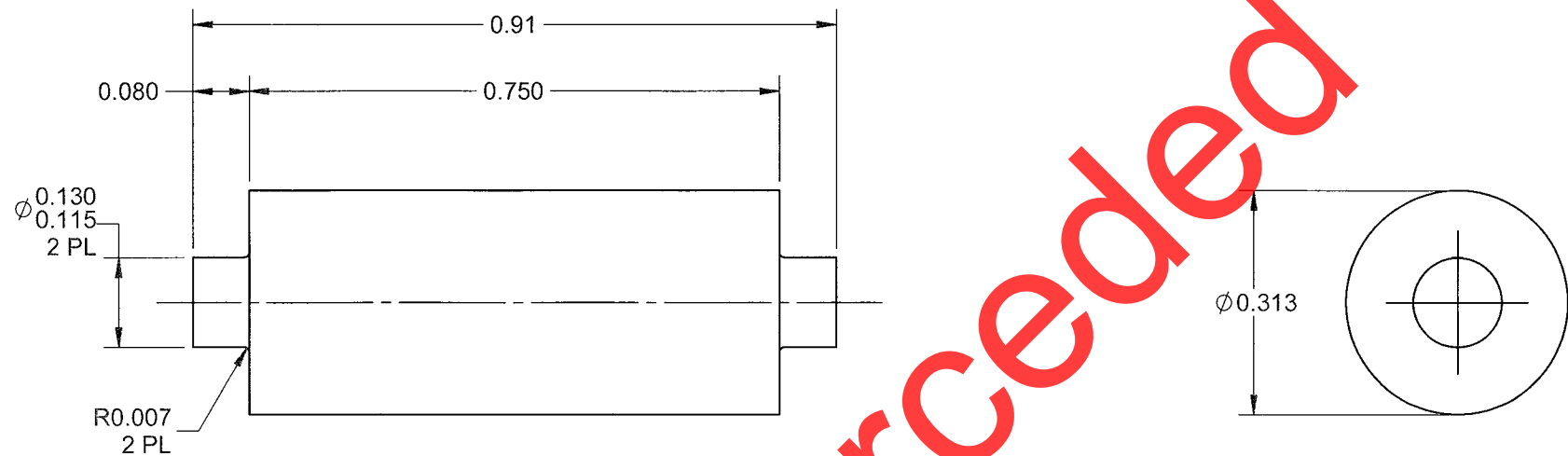
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B

B

A

A



D5785-3 SUPPORT
(DERIVED FROM AERO DESIGN P/N 36275-02)

Superceded

NOTES:

- 1) MATERIAL: 304/316 STAINLESS STEEL ROUND BAR
PER ASTM A276 OR ASTM A479
REF DART SPEC M304R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.02 lbs

RELEASED

2020 FEB 18 *ND*

APPROVED

DESIGN ZF
DRAWN ZF
CHECKED KPT
MFG. APPR. DD
APPROVED NO
DE APPR. CP
DATE 20.01.09

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA
DRAWING NO. **D5785**
TITLE **HANDLE BRACKET**
REV. A
SHEET 3 OF 3
SCALE NTS
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